

AKADEMIA GÓRNICZO-HUTNICZA
IM. STANISŁAWA STASZICA W KRAKOWIE

AGH UNIVERSITY OF SCIENCE
AND TECHNOLOGY

SULPHIDATION OF METALLIC MATERIALS

<http://home.agh.edu.pl/~grzesik>

Literature

Z. Grzesik and K. Przybylski, „Sulfidation of metallic materials” w „Developments in high temperature corrosion and protection of materials”, Eds. Wei Gao and Zhengwei Li, Woodhead Publishing Limited, Cambridge England, 2008, str. 599-638.

Properties of selected metal sulfides and oxides

Sulfide	ΔG_{1273K}^0 [kJ/mol S]	P_{S_2} [Pa]	Oxide	ΔG_{1273K}^0 [kJ/mol O]	P_{O_2} [Pa]
Al_2S_3	-191	$2.4 \cdot 10^{-11}$	Al_2O_3	-424	$1.8 \cdot 10^{-30}$
CoS	-43.8	26	CoO	-145	$1.2 \cdot 10^{-7}$
Cu_2S	-95.7	$1.4 \cdot 10^{-3}$	Cu_2O	-77.7	$4.3 \cdot 10^{-2}$
CuS	63.6	$1.6 \cdot 10^{10}$	CuO	-11.6	$1.1 \cdot 10^4$
FeS	-78.9	$2.9 \cdot 10^{-2}$	FeO	-179	$2.3 \cdot 10^{-10}$
MnS	-196.9	$7.3 \cdot 10^{-12}$	MnO	-292	$1.2 \cdot 10^{-19}$
MoS_2	-78.3	$3.8 \cdot 10^{-2}$	MoO_2	-182	$1.3 \cdot 10^{-10}$
NiS	-50.4	7.5	NiO	-127	$3.8 \cdot 10^{-6}$
TiS	-228	$2.1 \cdot 10^{-14}$	TiO	-420	$3.9 \cdot 10^{-30}$

Properties of selected metal sulfides and oxides

Sulfide	Melting point [K]	Oxide	Melting point [K]	Sulfide	Melting point [K]	Oxide	Melting point [K]
Al ₂ S ₃	1373	Al ₂ O ₃	2288	US ₂	1373	UO ₂	3151
CoS	1389	CoO	2068	Y ₂ S ₃	1873	Y ₂ O ₃	2683
Co ₃ S ₄	?	Co ₃ O ₄	1223	InS	965	InO	1325
Cr ₂ S ₃	1623	Cr ₂ O ₃	2539	In ₂ S ₃	1323	In ₂ O ₃	2273
Cu ₂ S	1373	Cu ₂ O	1508				
CuS	376	CuO	1599				
FeS	1472	FeO	1642				
MnS	1598	MnO	2058				
MoS ₂	1458	MoO ₂	2200				
NiS	1083	NiO	2230				
TiS	2373	TiO	2023				
TiS ₂	?	TiO ₂	2123				
La ₂ S ₃	2423	La ₂ O ₃	2490				
Ce ₂ S ₃	2373	Ce ₂ O ₃	1965				
ThS ₂	2198	ThO ₂	3593				

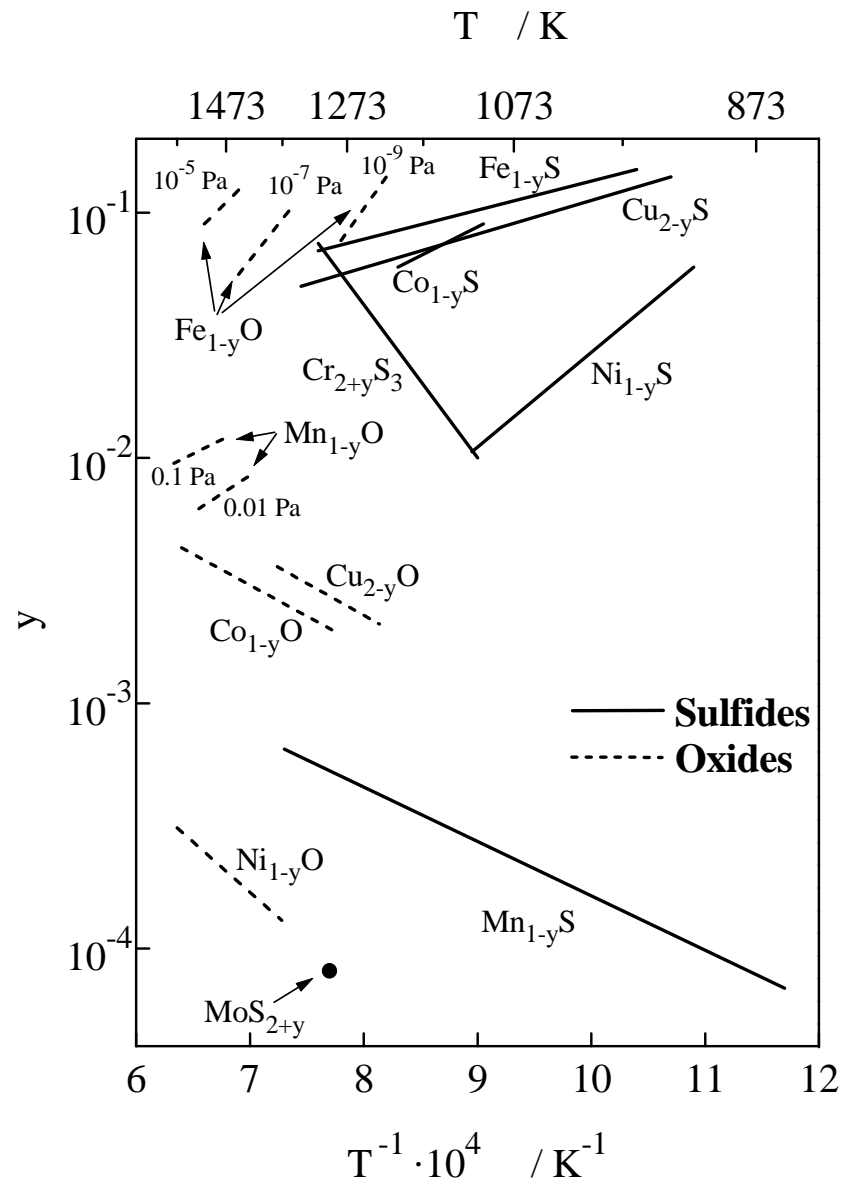
Properties of selected metal sulfides and oxides

Metal	Sulfides	Oxides
Co	Co_4S_3	CoO
	Co_9S_8	Co_3O_4
	CoS	
	Co_3S_4	
	CoS_2	
	CoS_3	
Cr	CrS	Cr_2O_3
	Cr_7S_8	
	Cr_5S_6	
	Cr_3S_4	
	Cr_2S_3	
Ni	Ni_3S_2	NiO
	Ni_7S_6	
	NiS	
	Ni_3S_4	
	NiS_2	

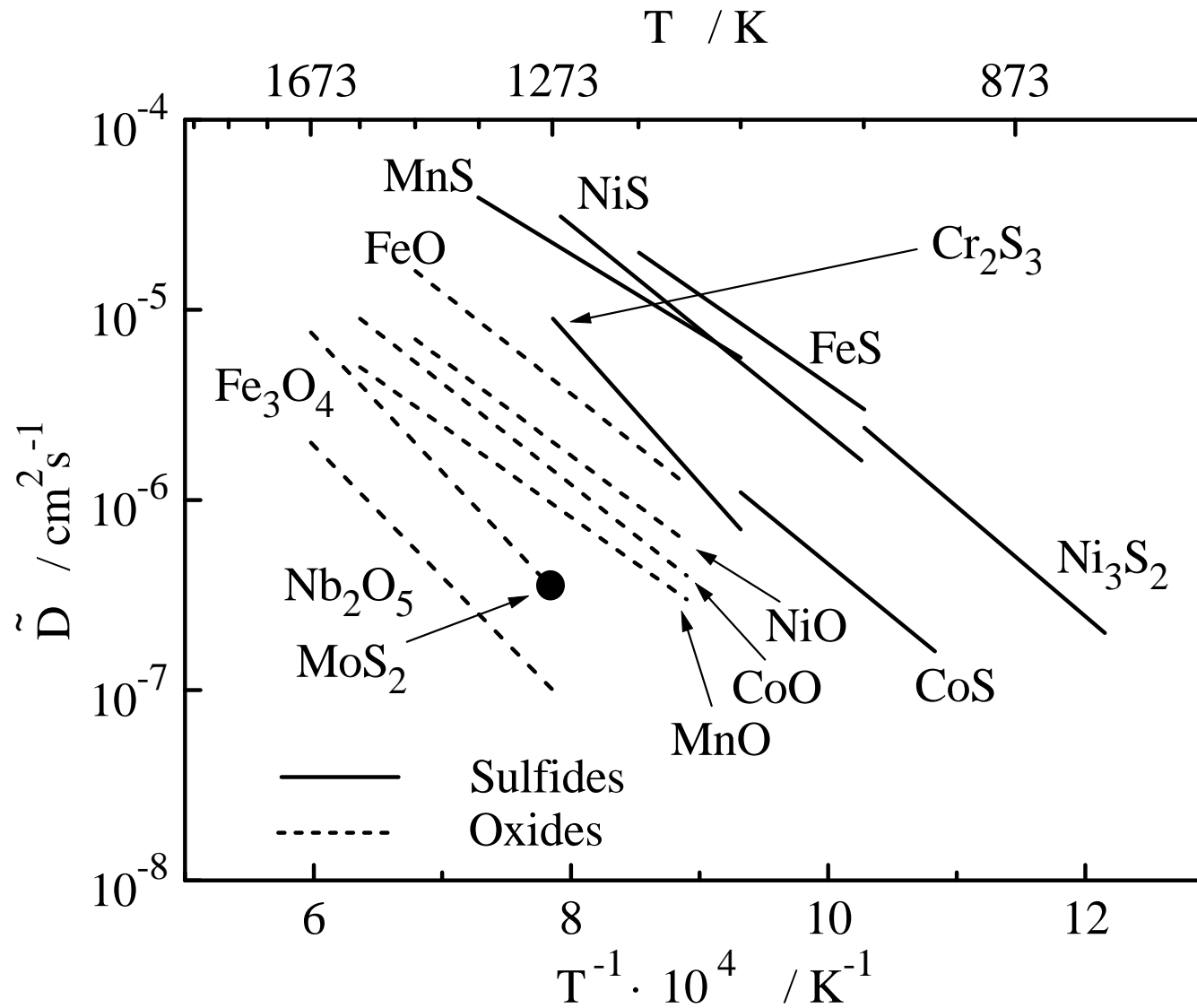
Deviation from stoichiometry in selected metal sulfides and oxides

Sulfide	y	Oxide	y
Co_{1-y}S	0.16	Co_{1-y}O	0.009
$\text{Cr}_{2+y}\text{S}_3$	0.18	$\text{Cr}_{2-y}\text{O}_3$	0.00009
Cu_{2-y}S	0.17	Cu_{2-y}O	0.004
Fe_{1-y}S	0.24	Fe_{1-y}O	0.12
Mn_{1-y}S	0.002	Mn_{1-y}O	0.016
Ni_{1-y}S	0.17	Ni_{1-y}O	0.0006

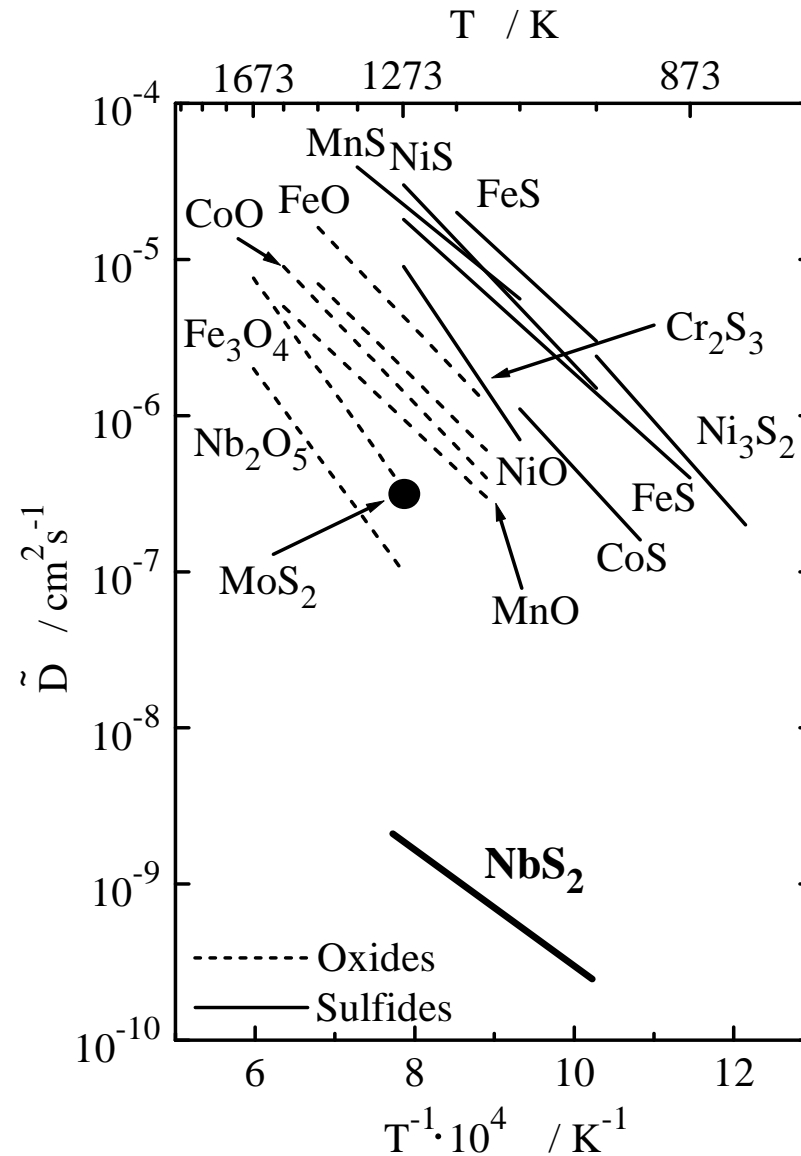
Deviation from stoichiometry in selected metal sulfides and oxides



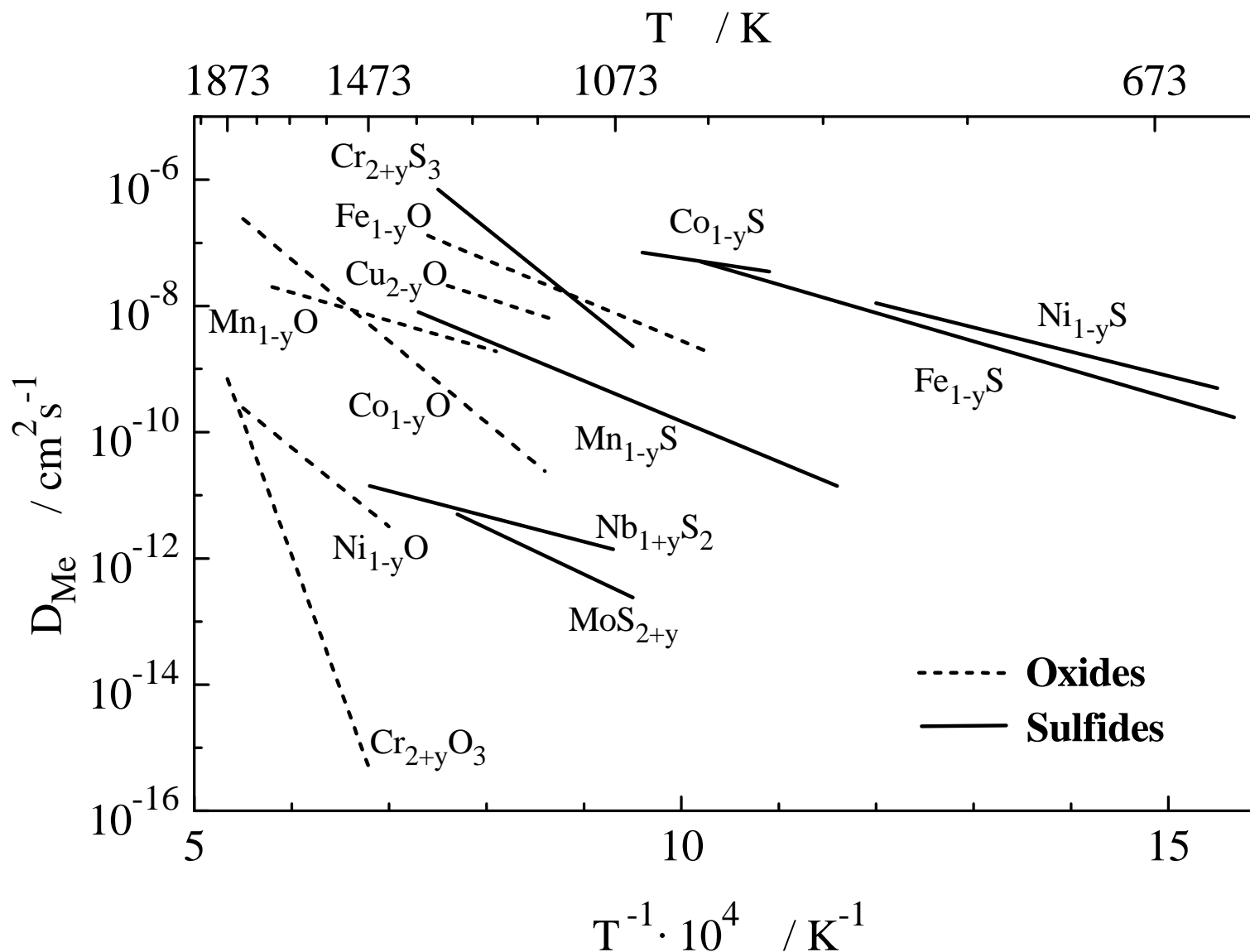
Chemical diffusion in selected metal sulfides and oxides



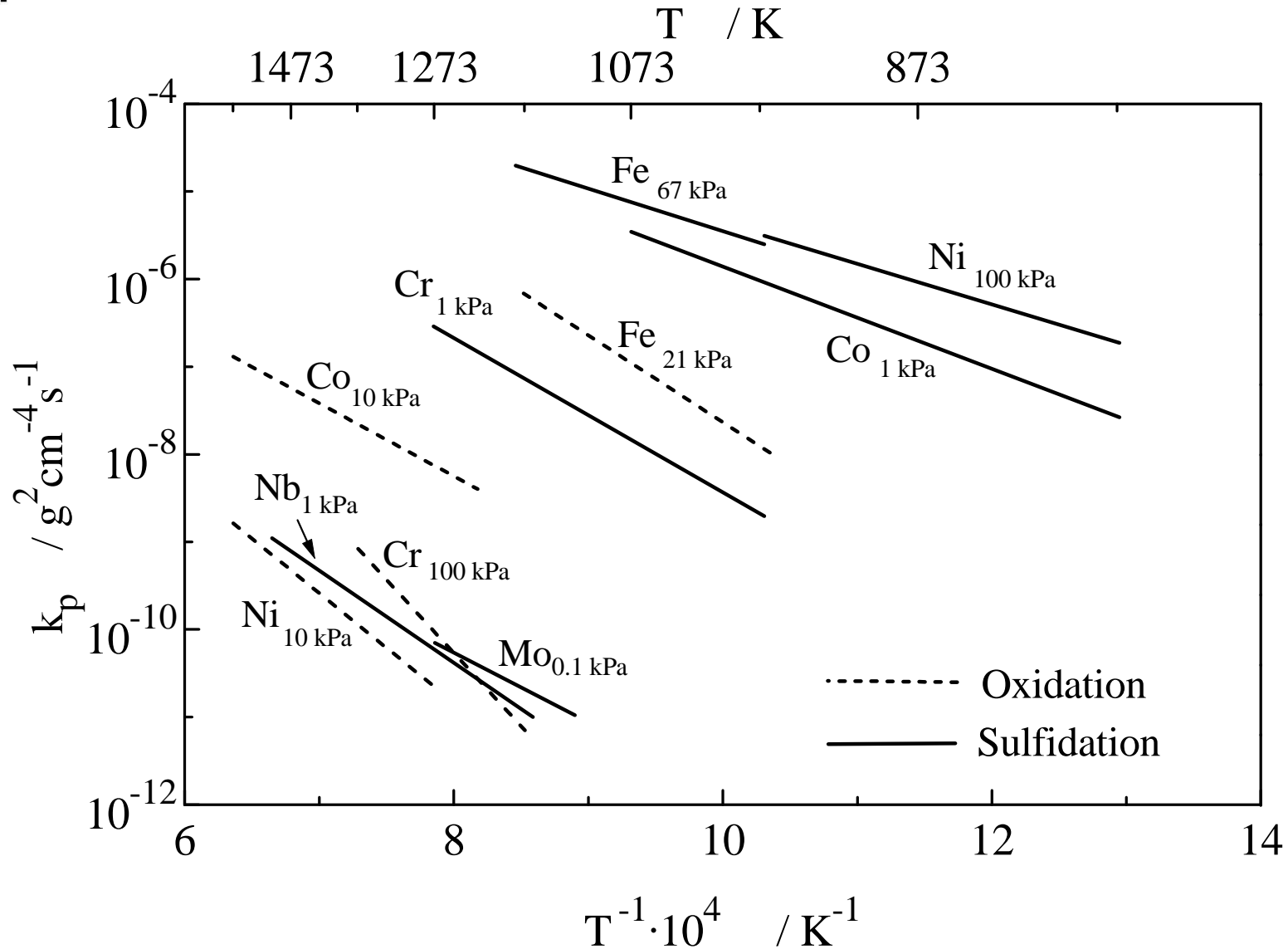
Chemical diffusion in selected metal sulfides and oxides



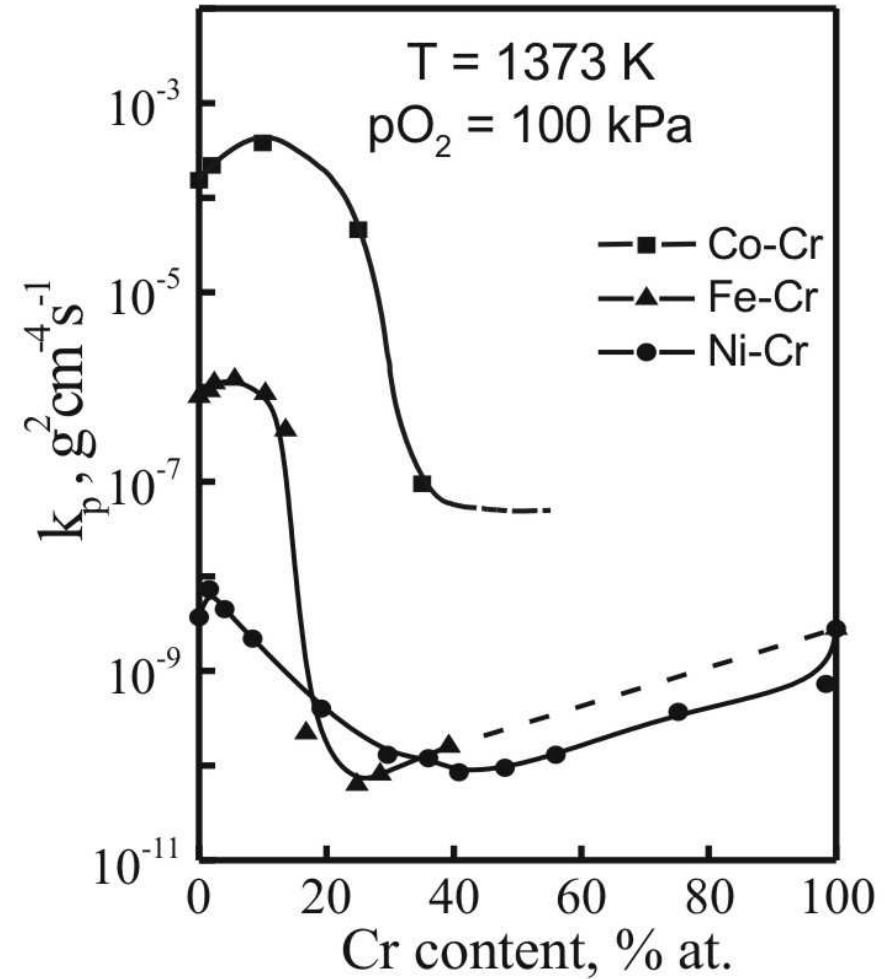
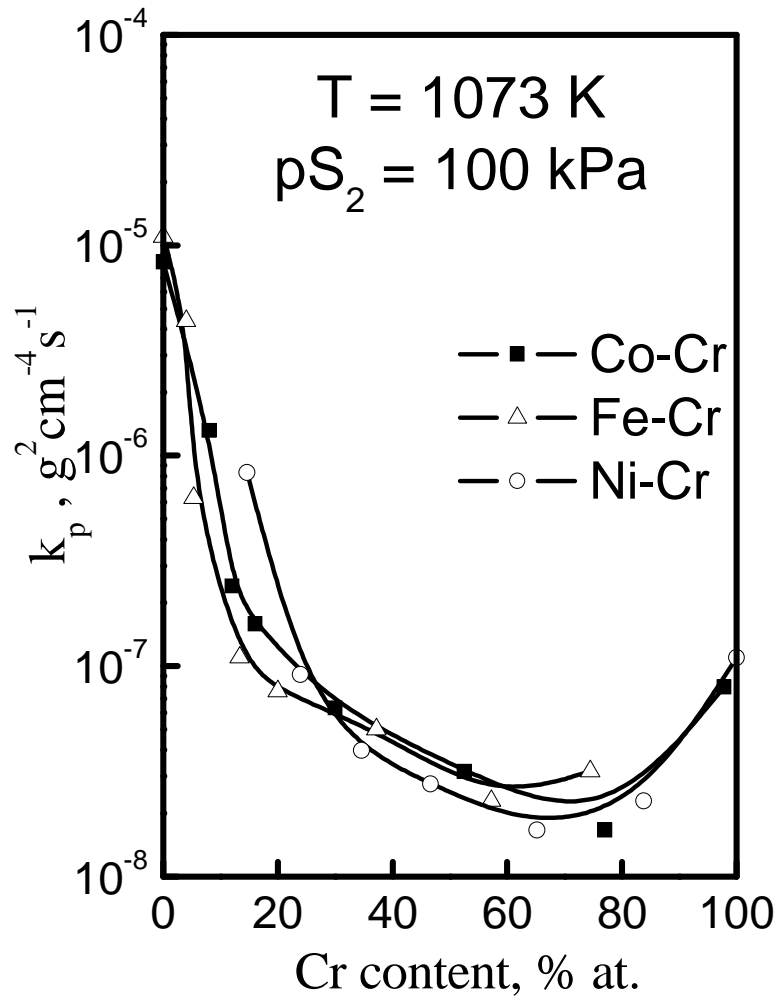
Temperature dependence of self-diffusion coefficients for several metal sulfides and oxides



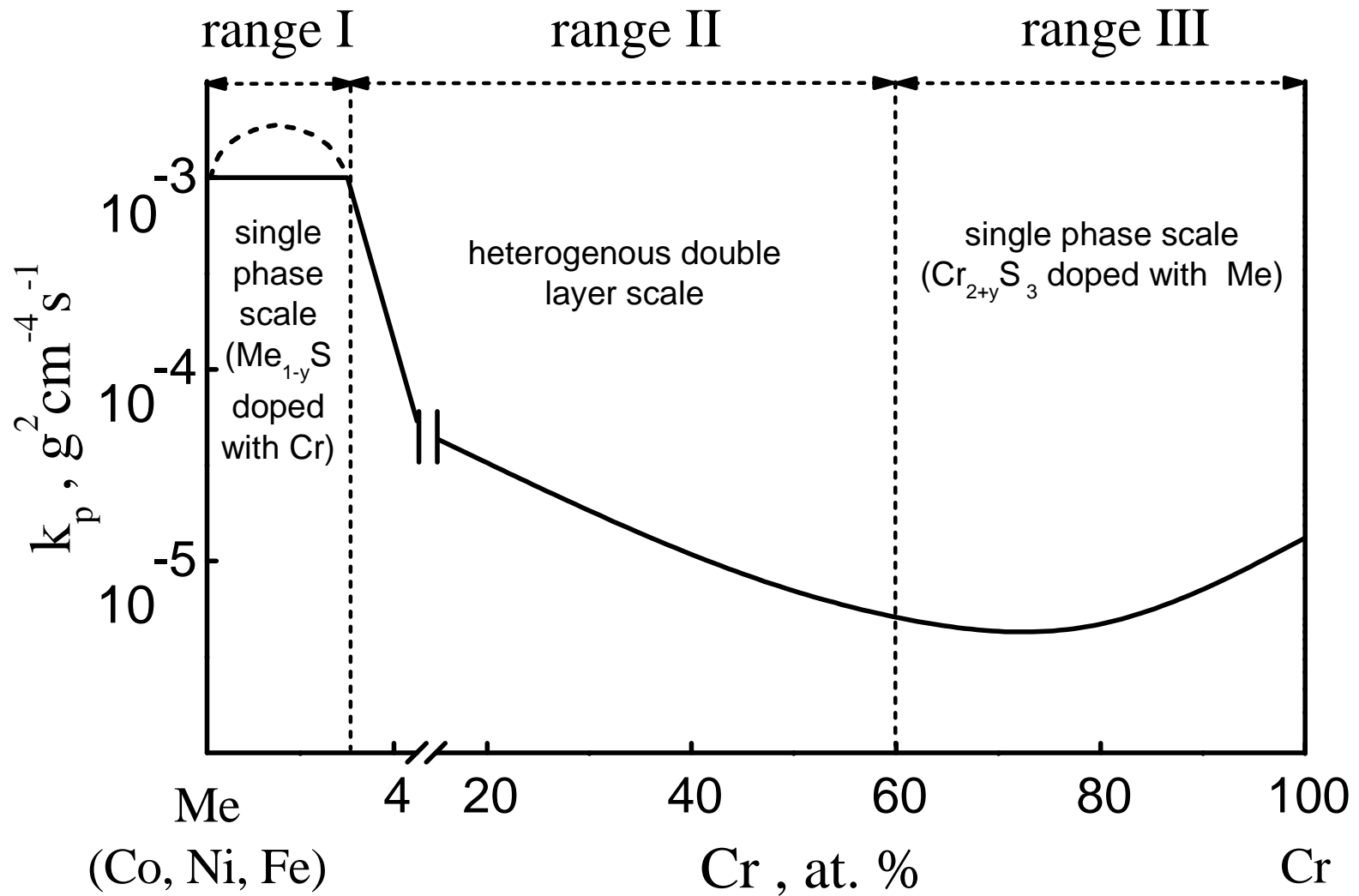
Comparison between metal sulphidation and oxidation rates



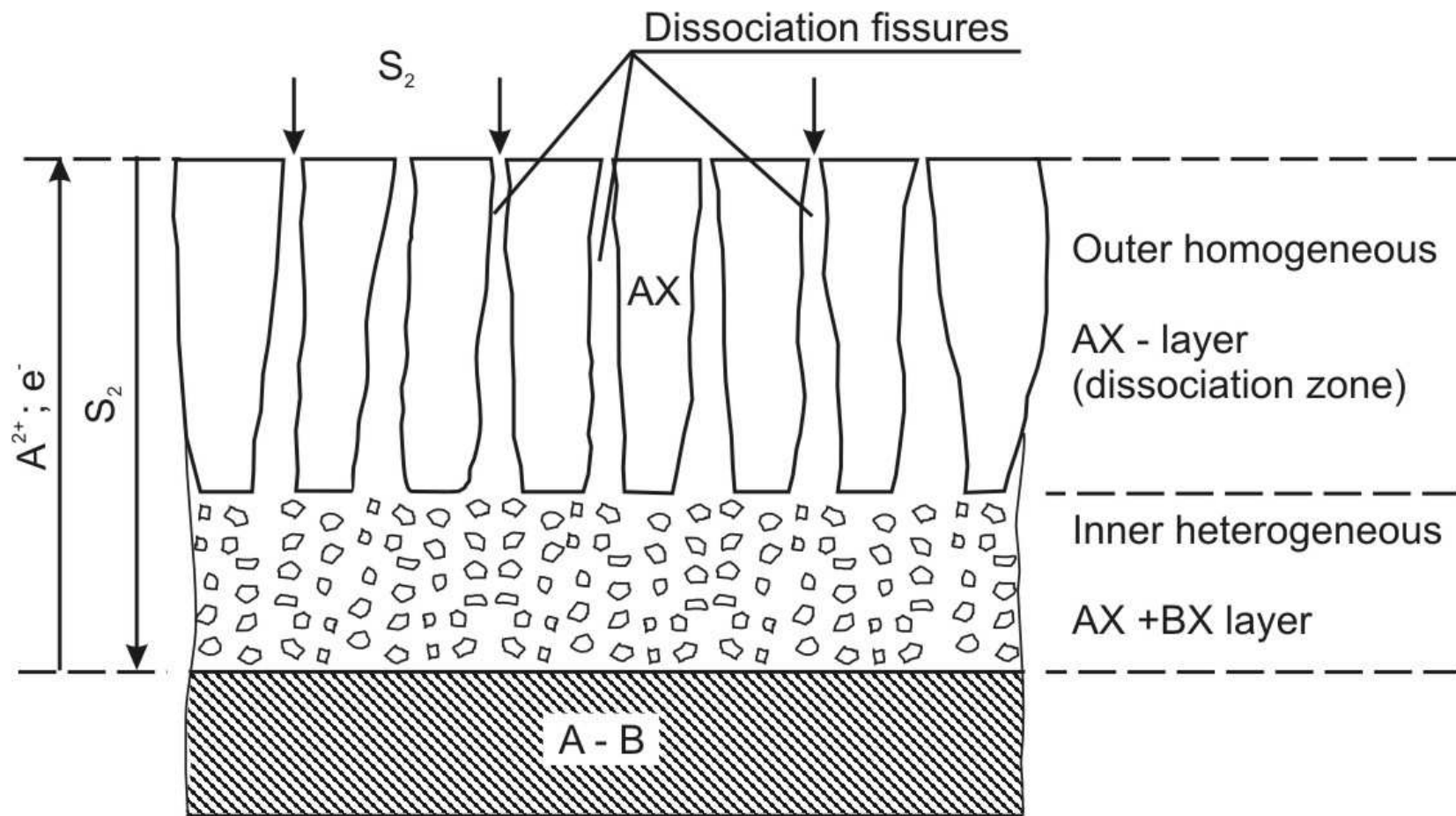
Influence of Cr on the sulphidation and oxidation rate of different metals



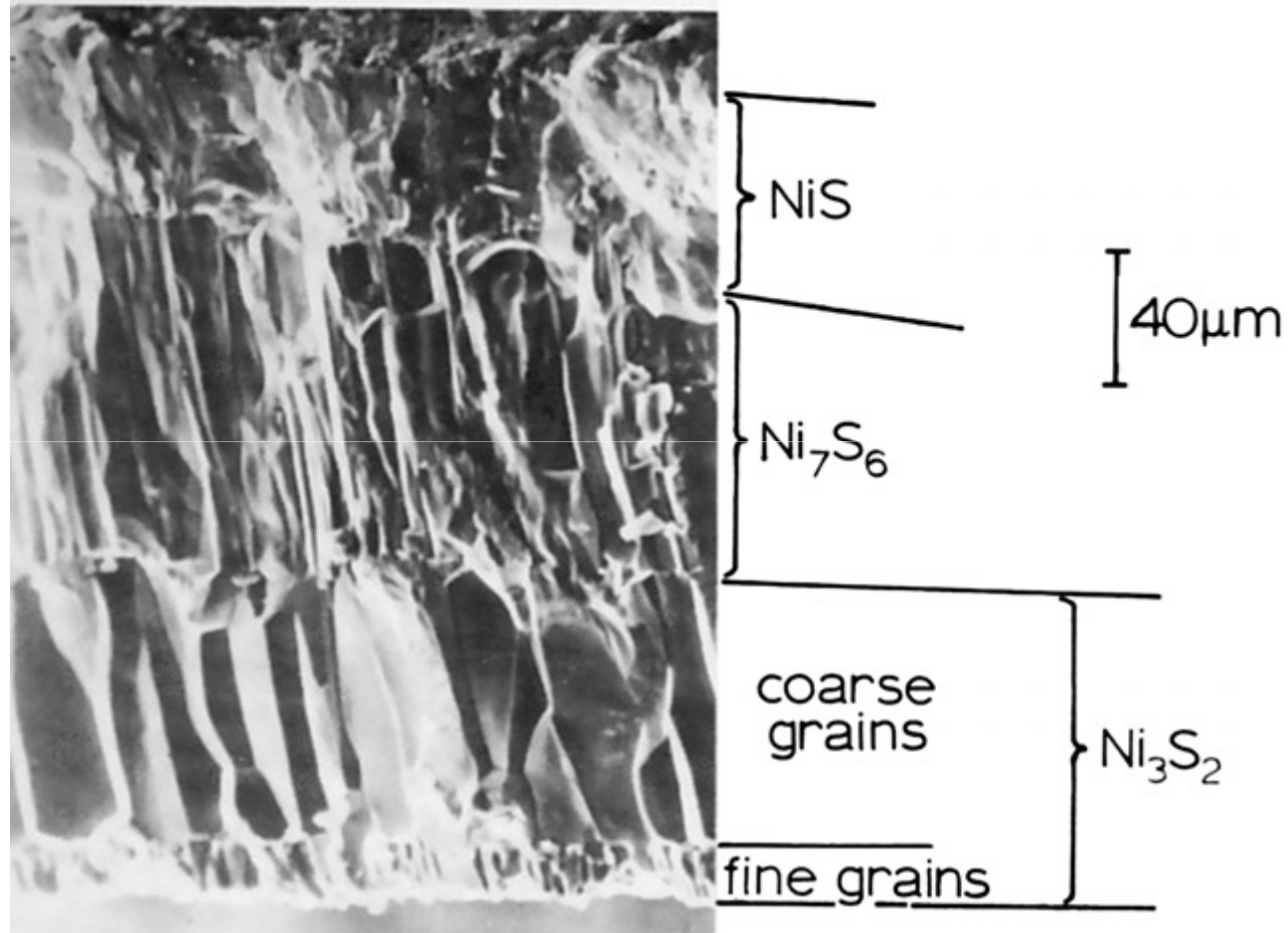
Influence of Cr on the sulphidation and oxidation rate of different metals



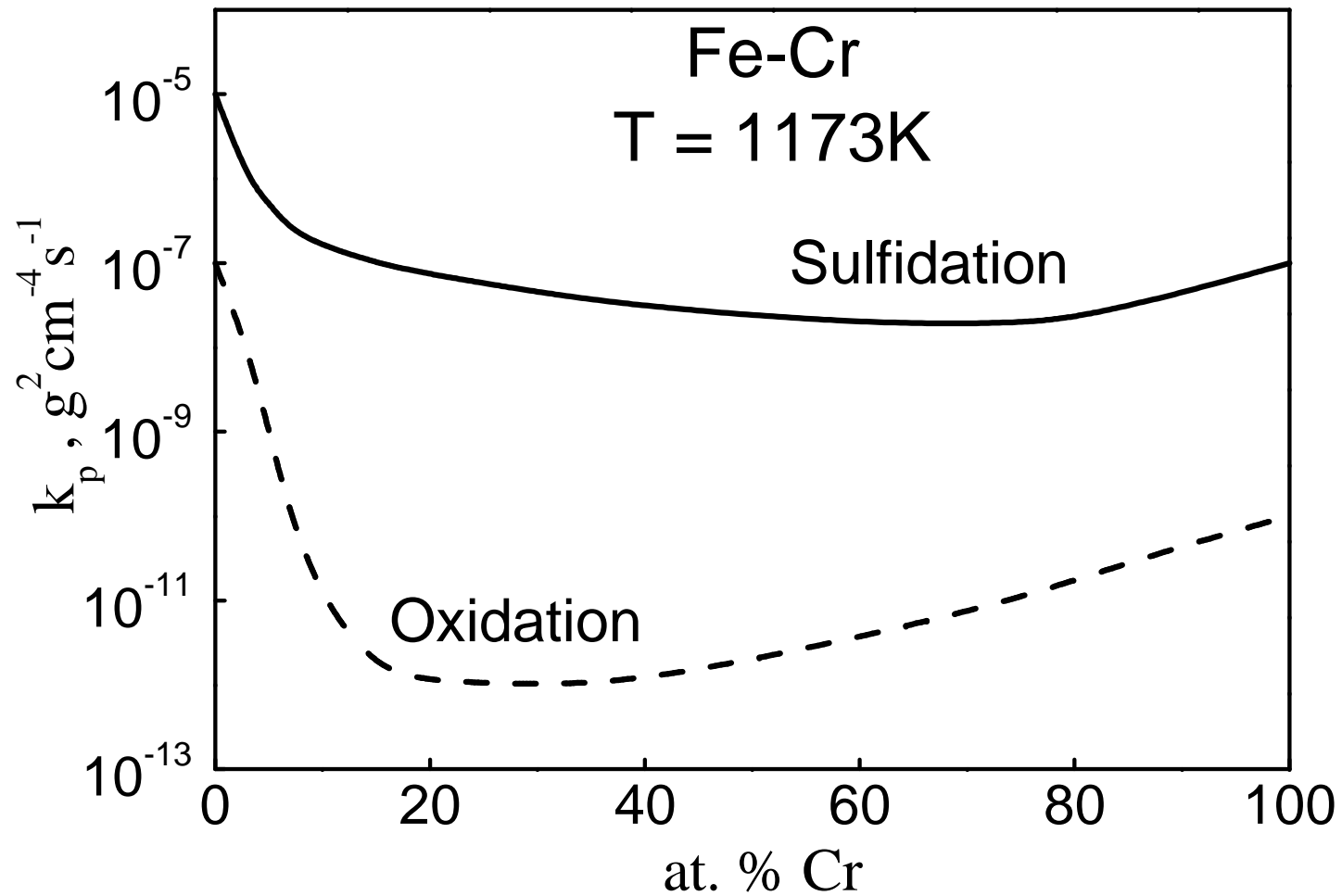
Formation of a triple-layer sulfide scale according to the dissociation mechanism



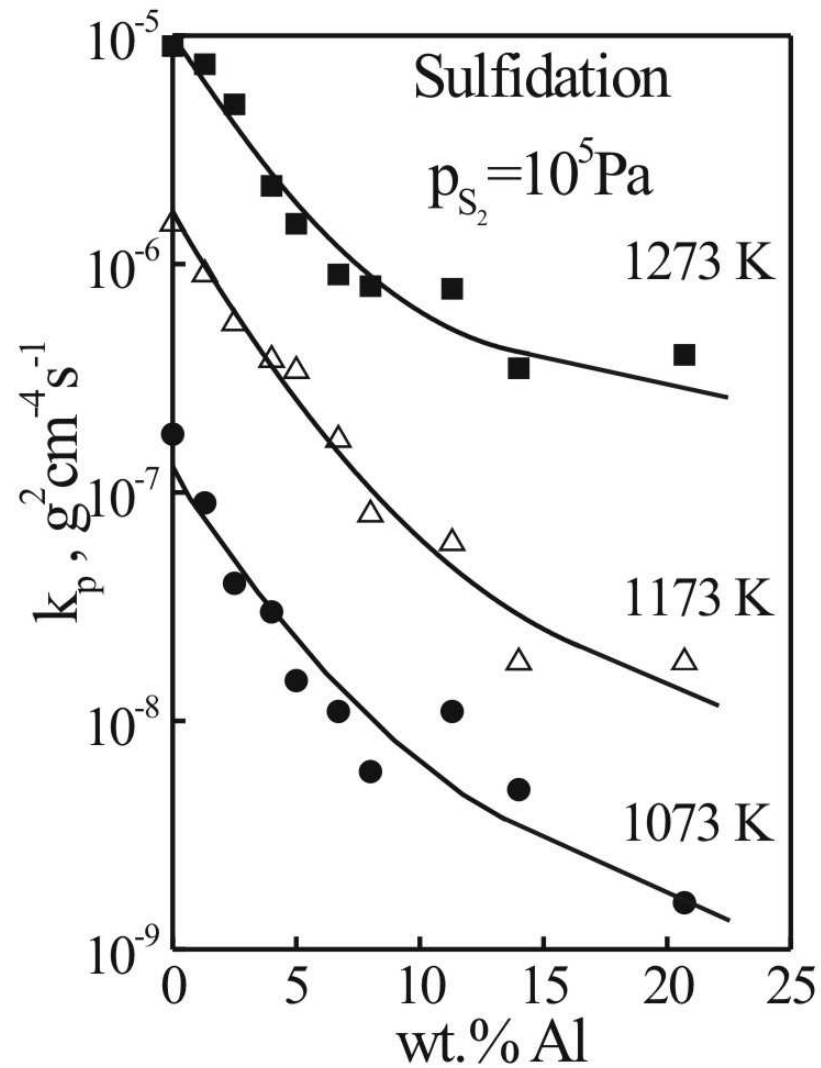
Cross-section of a sulfide scale grown on nickel



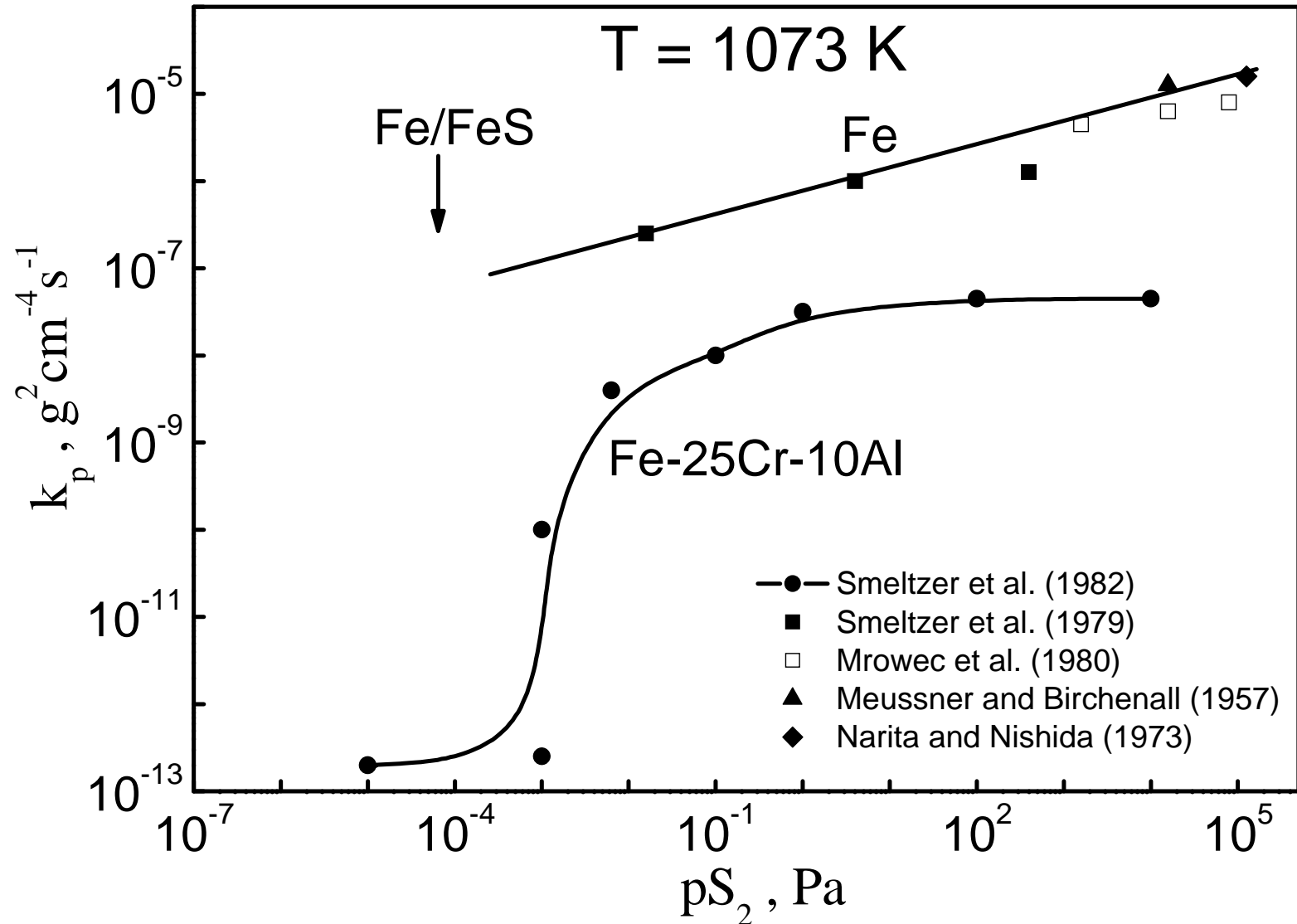
Influence of chromium on the sulfidation and oxidation rate of iron



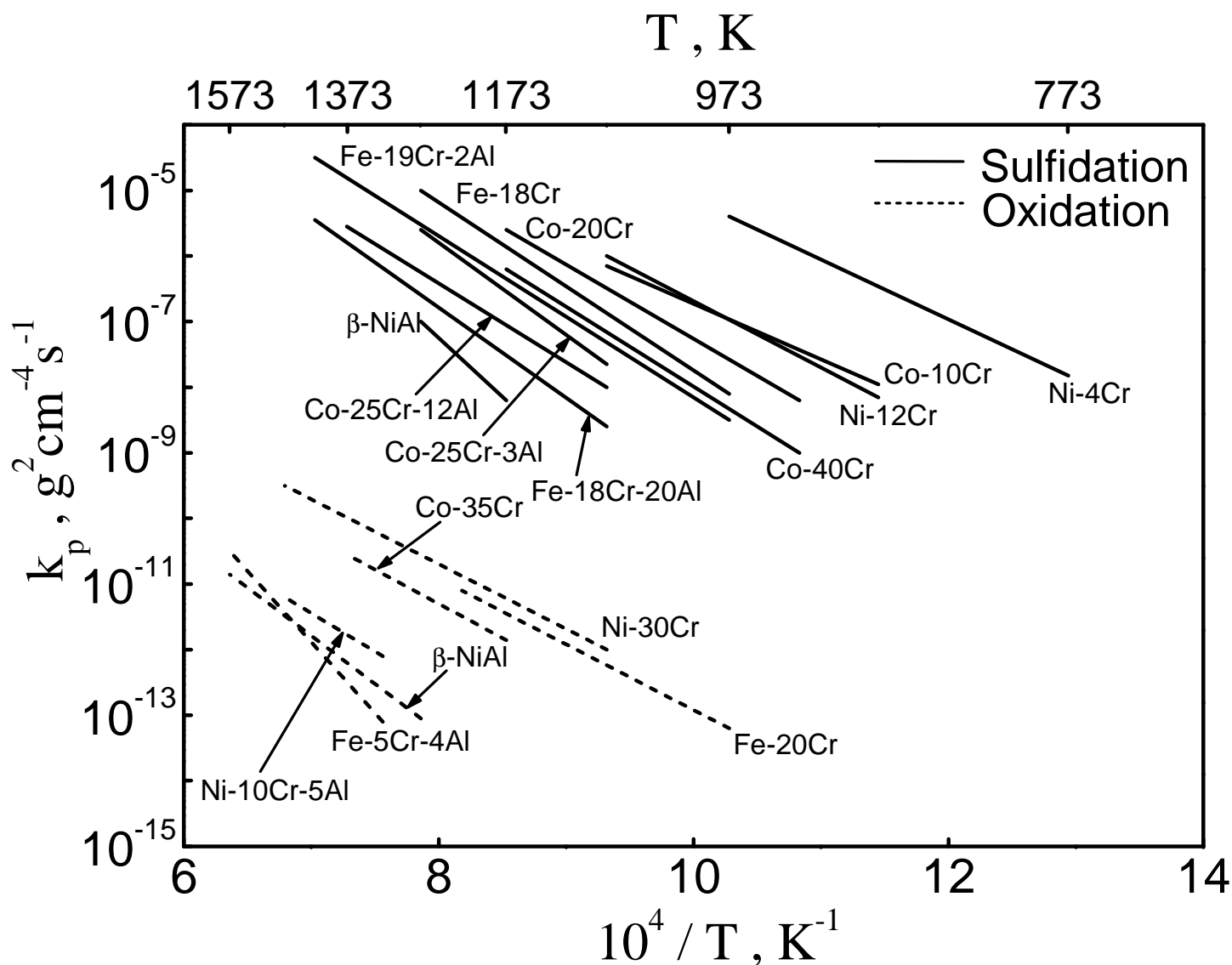
Influence of aluminum on the iron sulfidation rate



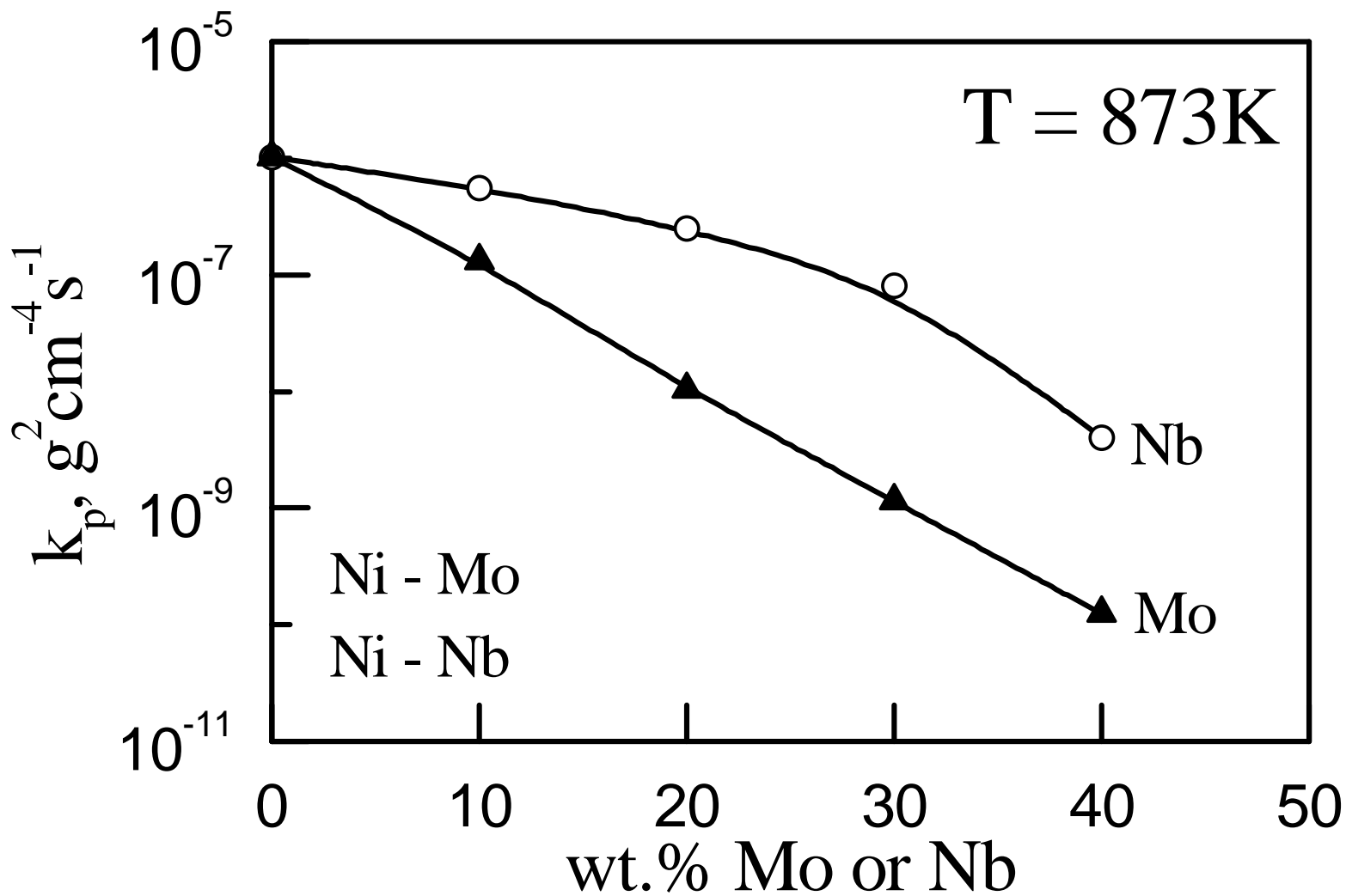
Influence of aluminum on the iron sulfidation rate



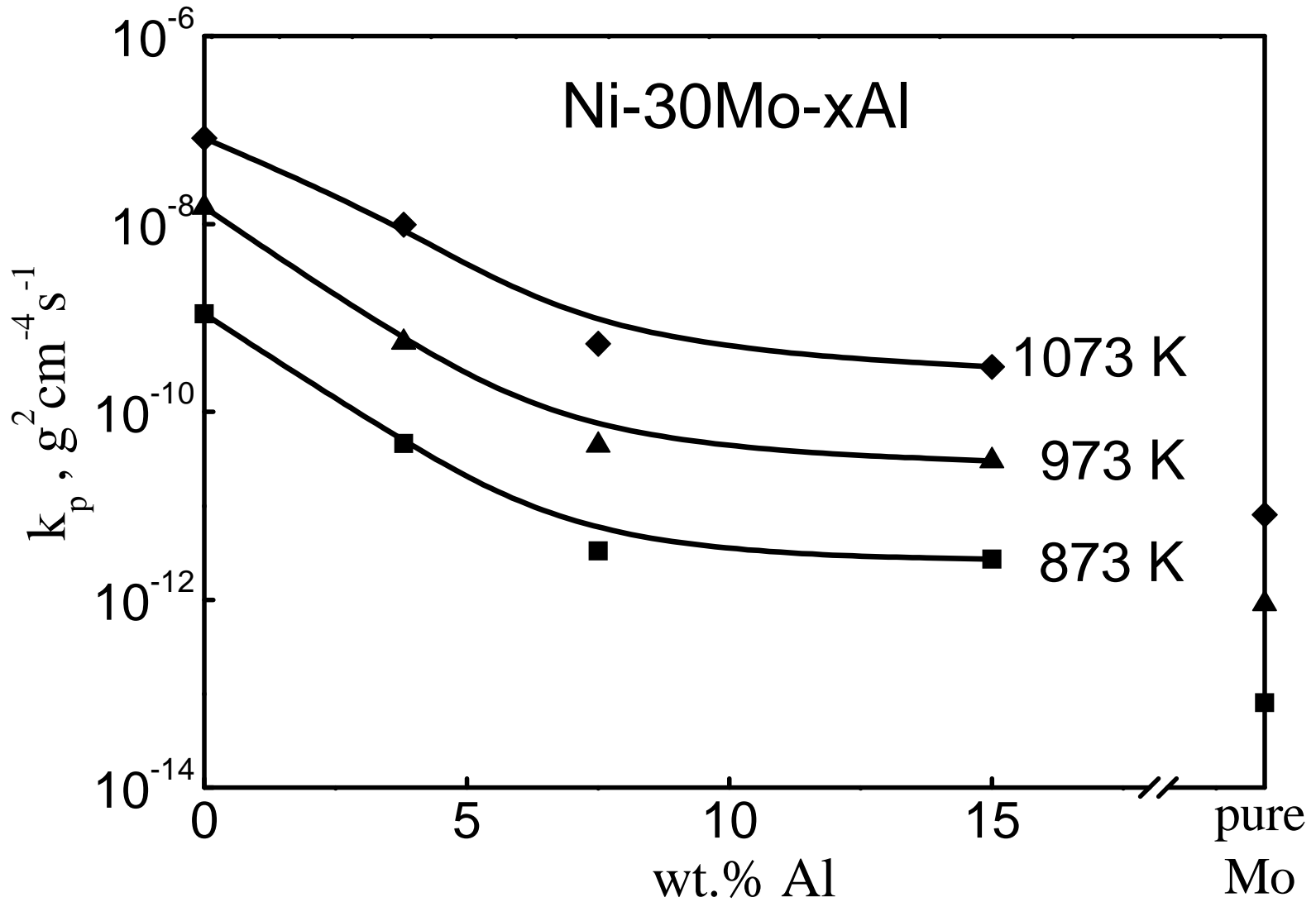
Comparison between sulphidation and oxidation rates of different alloys



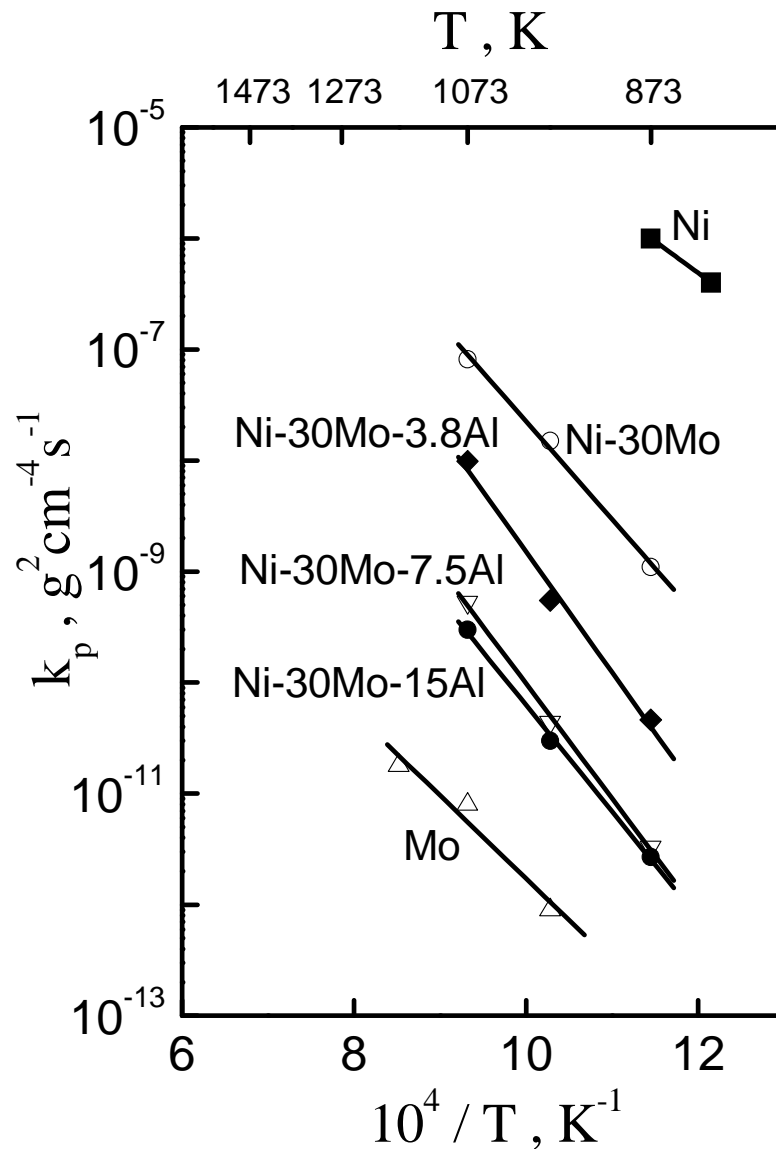
Influence of Mo and Nb on the nickel sulphidation rate



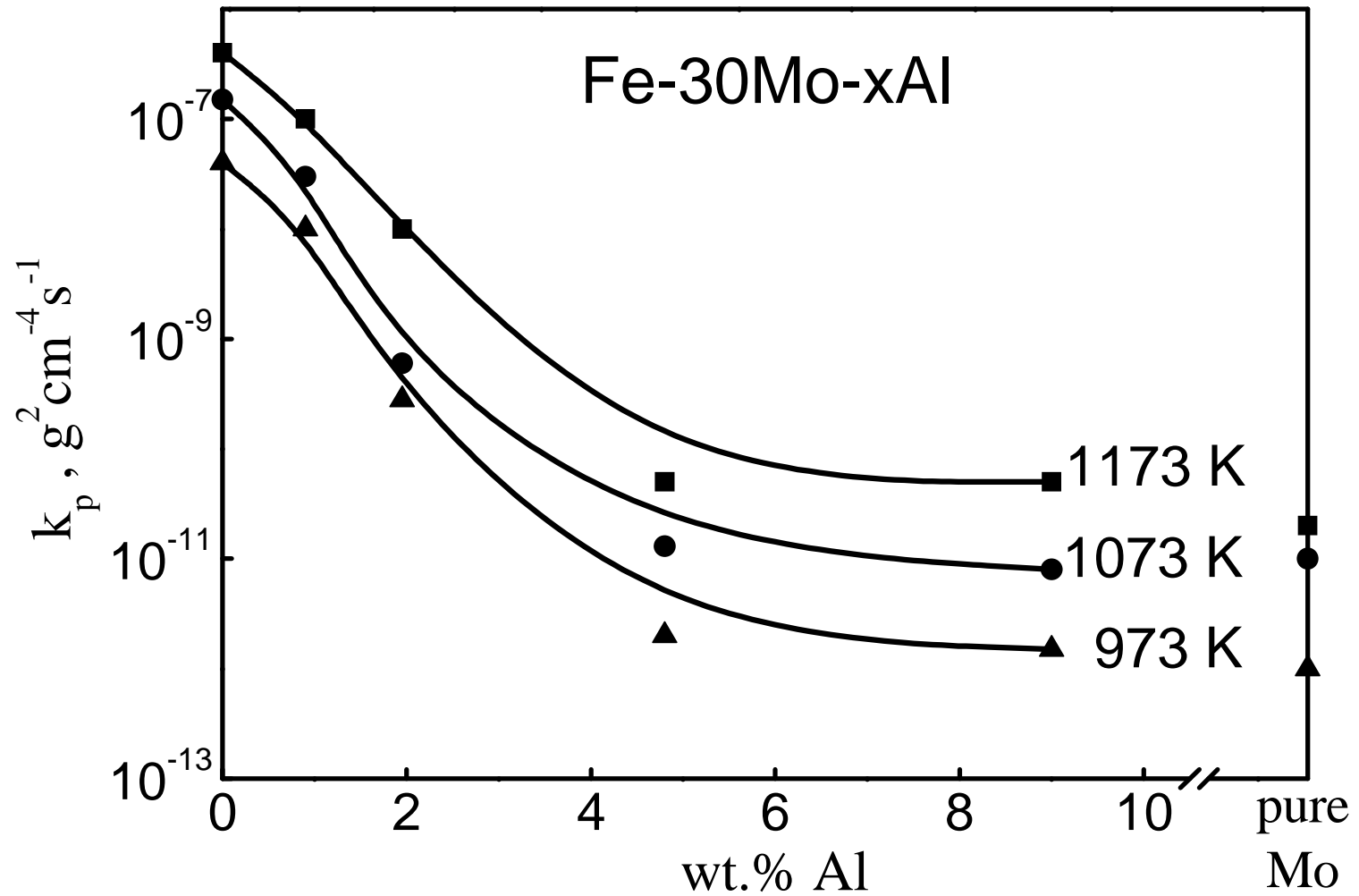
Influence of Al and Mo on the nickel sulphidation rate



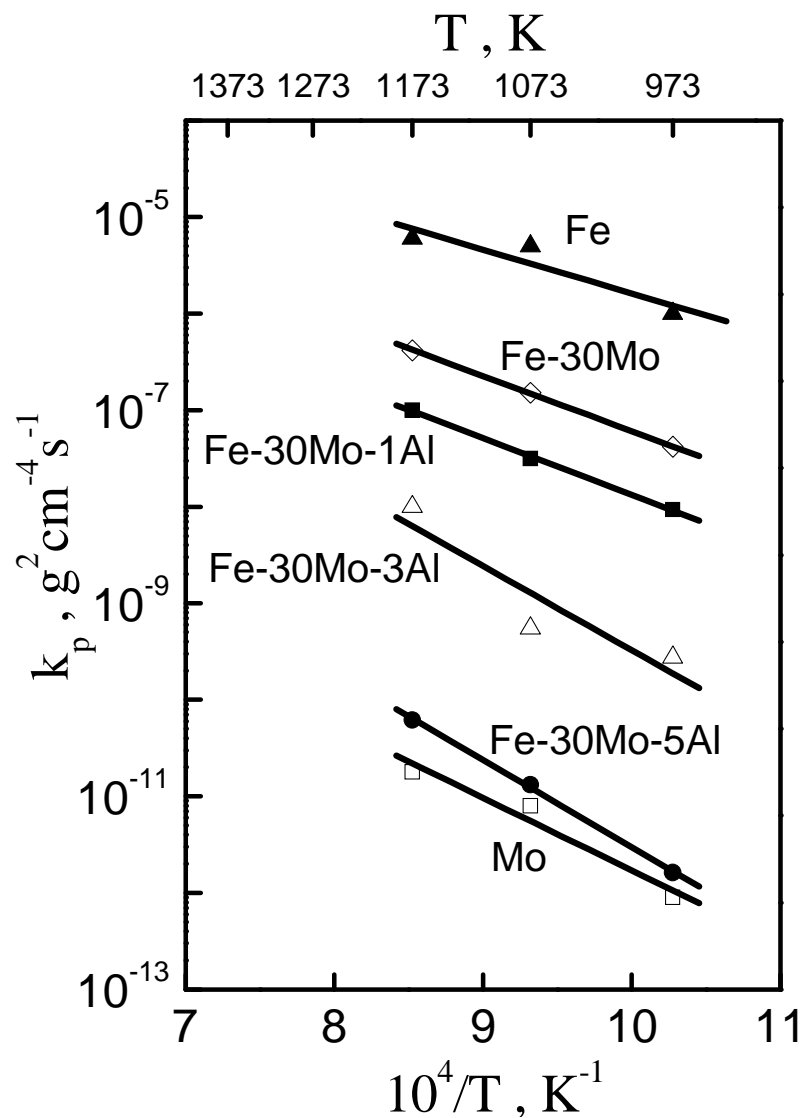
Comparison between sulphidation rates of different Ni alloys with Mo and Al



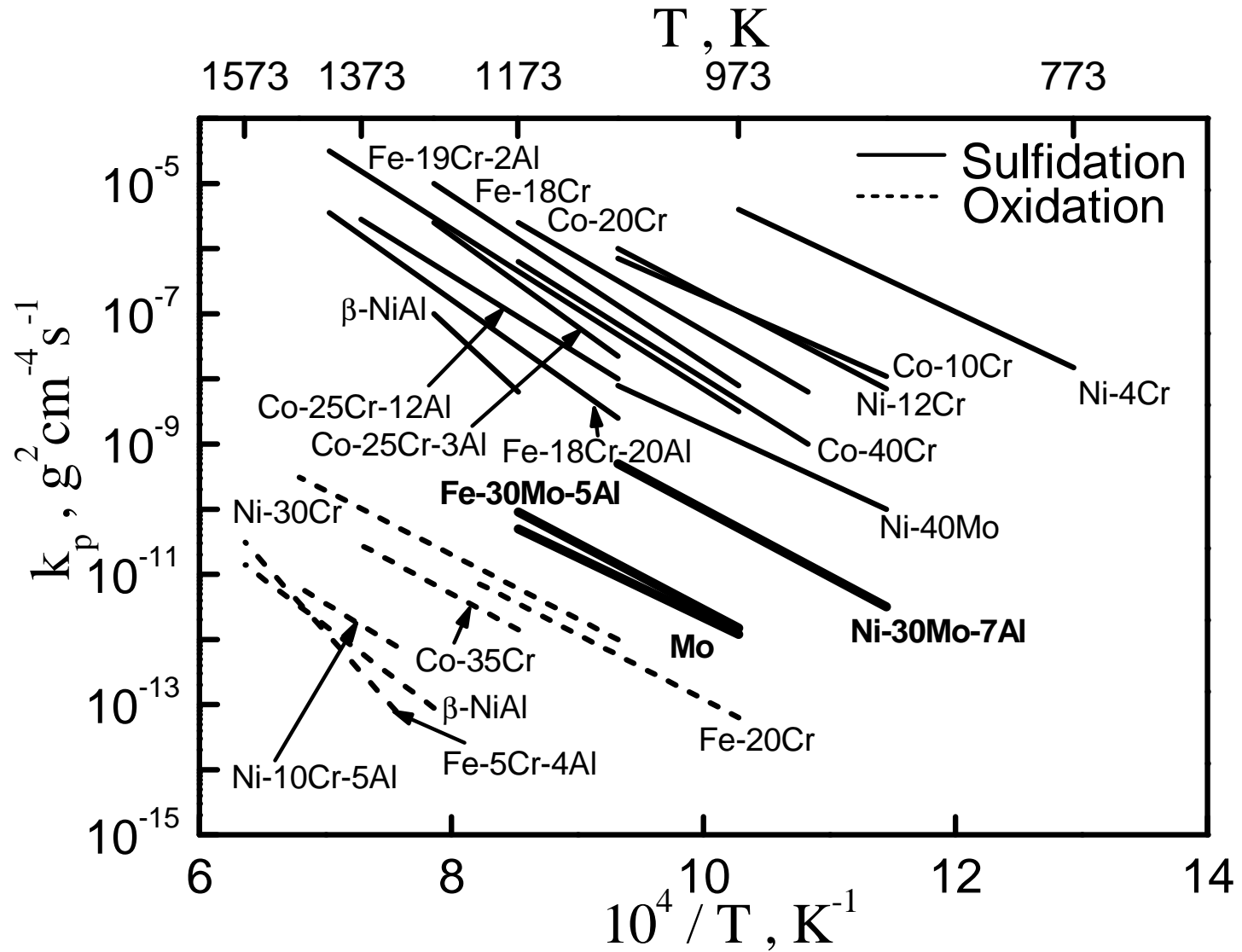
Influence of Al and Mo on the iron sulphidation rate



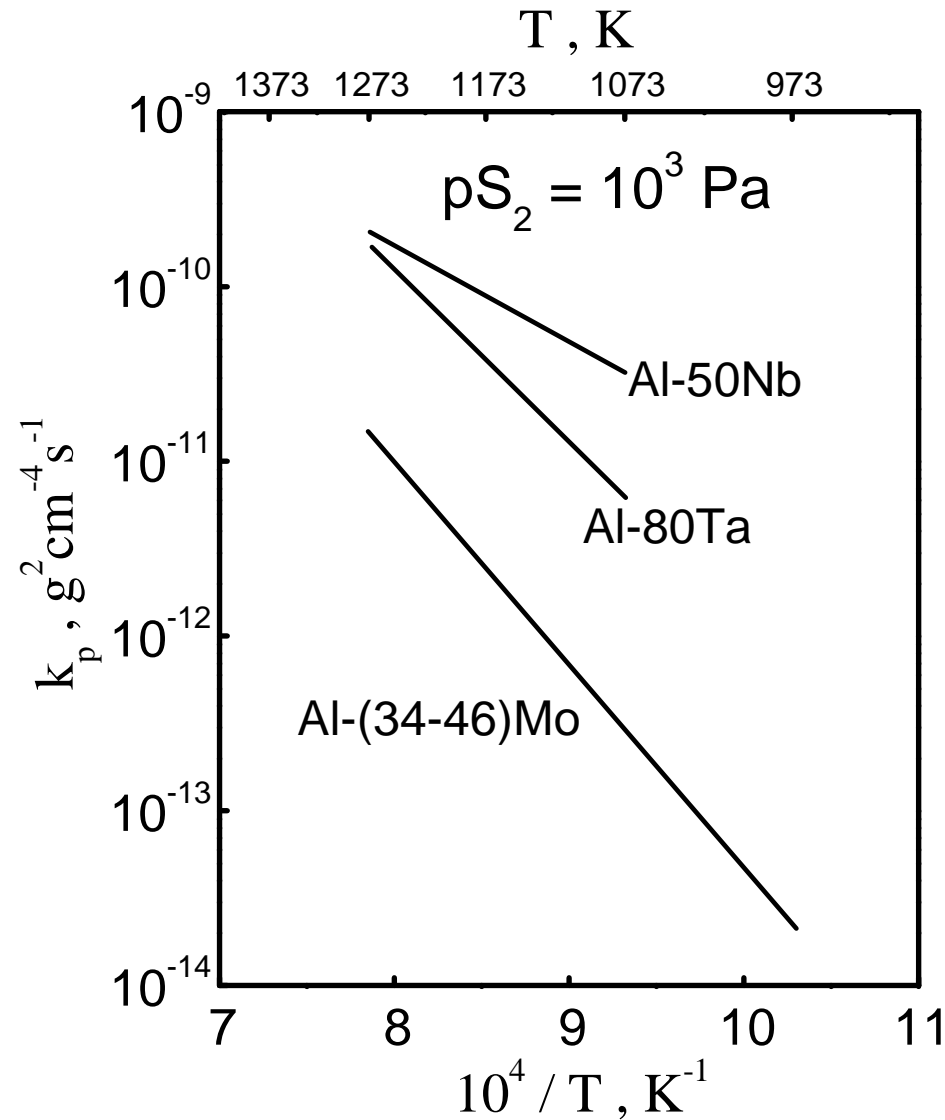
Comparison between sulphidation rates of different Fe alloys with Mo and Al



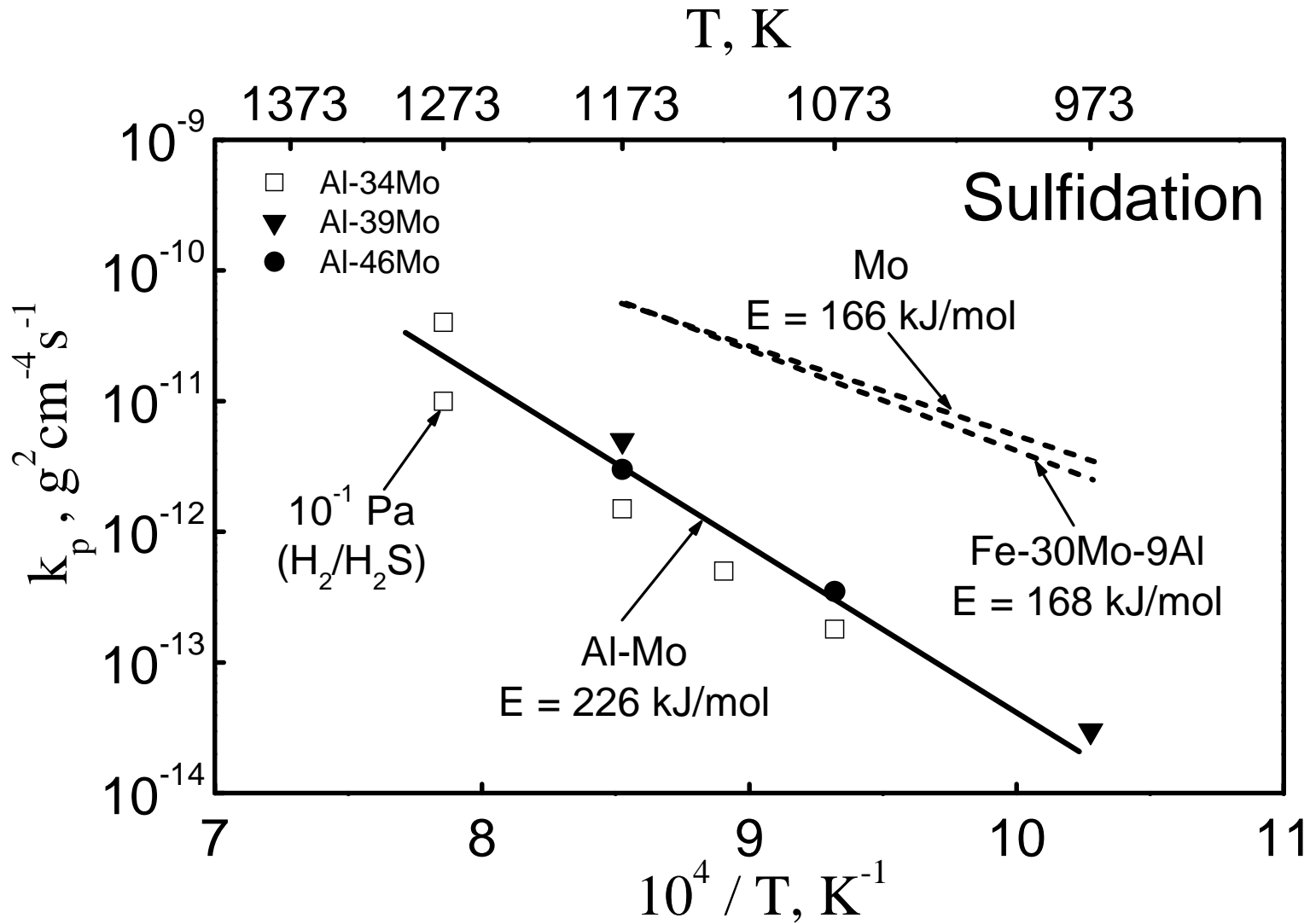
Sulphidation rates of several Ni and Fe alloys with Mo and Al



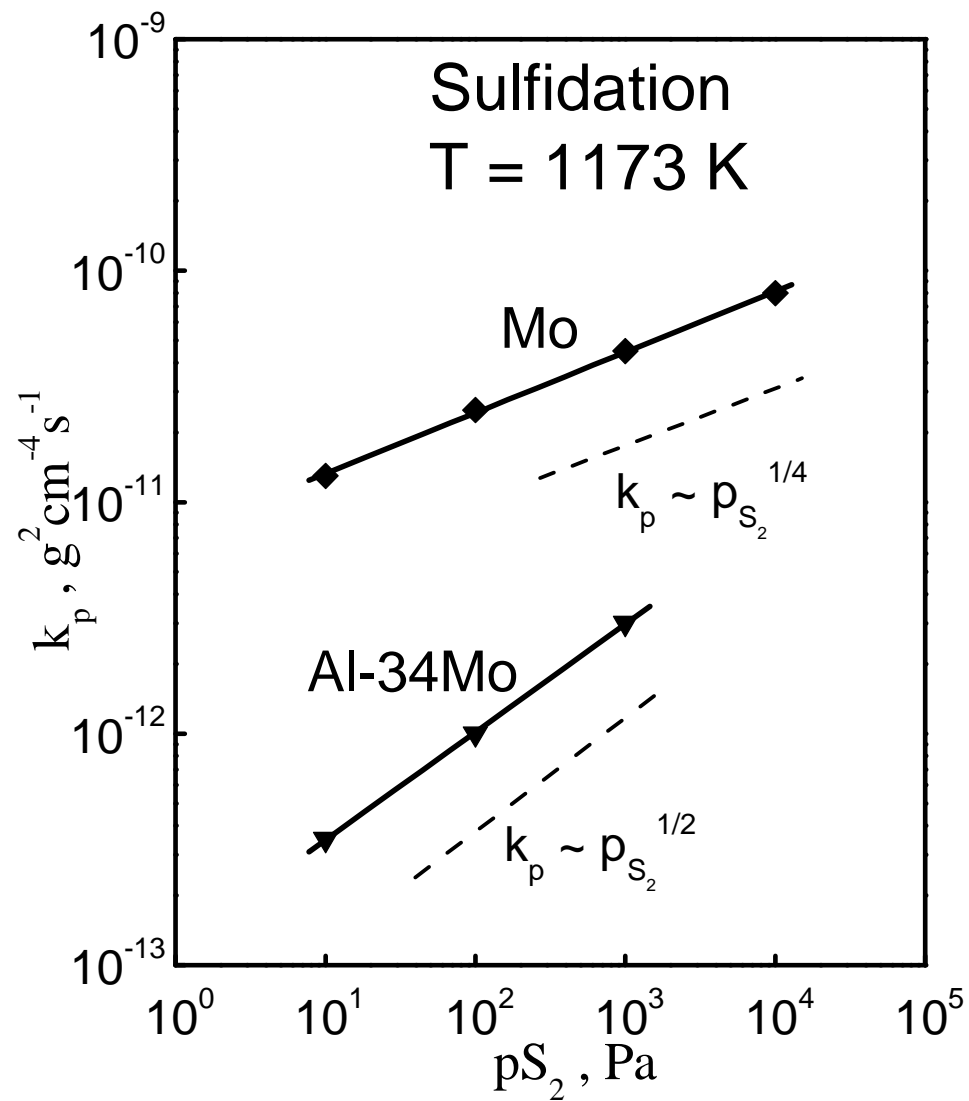
Sulphidation rates of high-melting metal alloys with aluminum



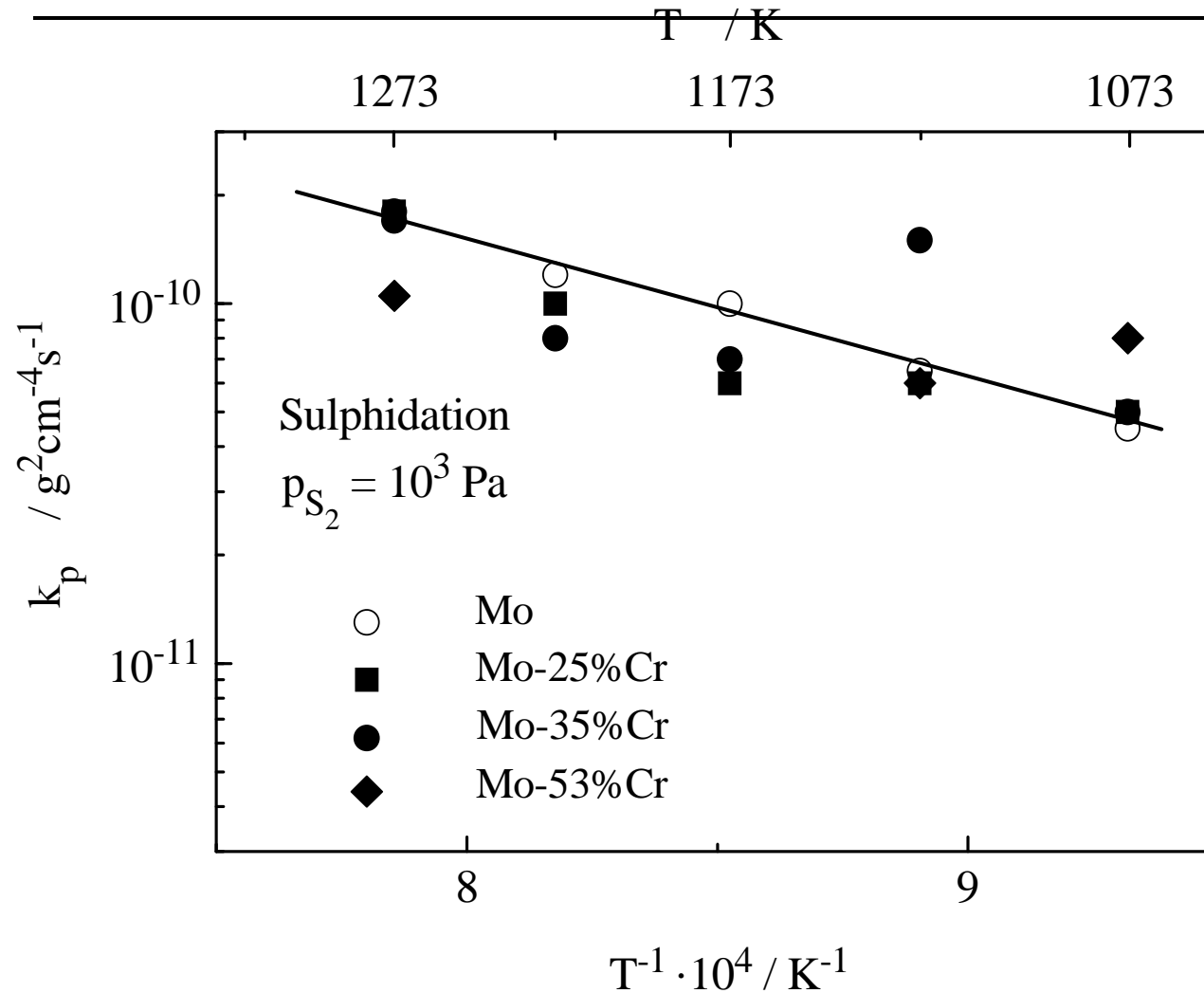
Sulphidation rates of molybdenum alloys with aluminum



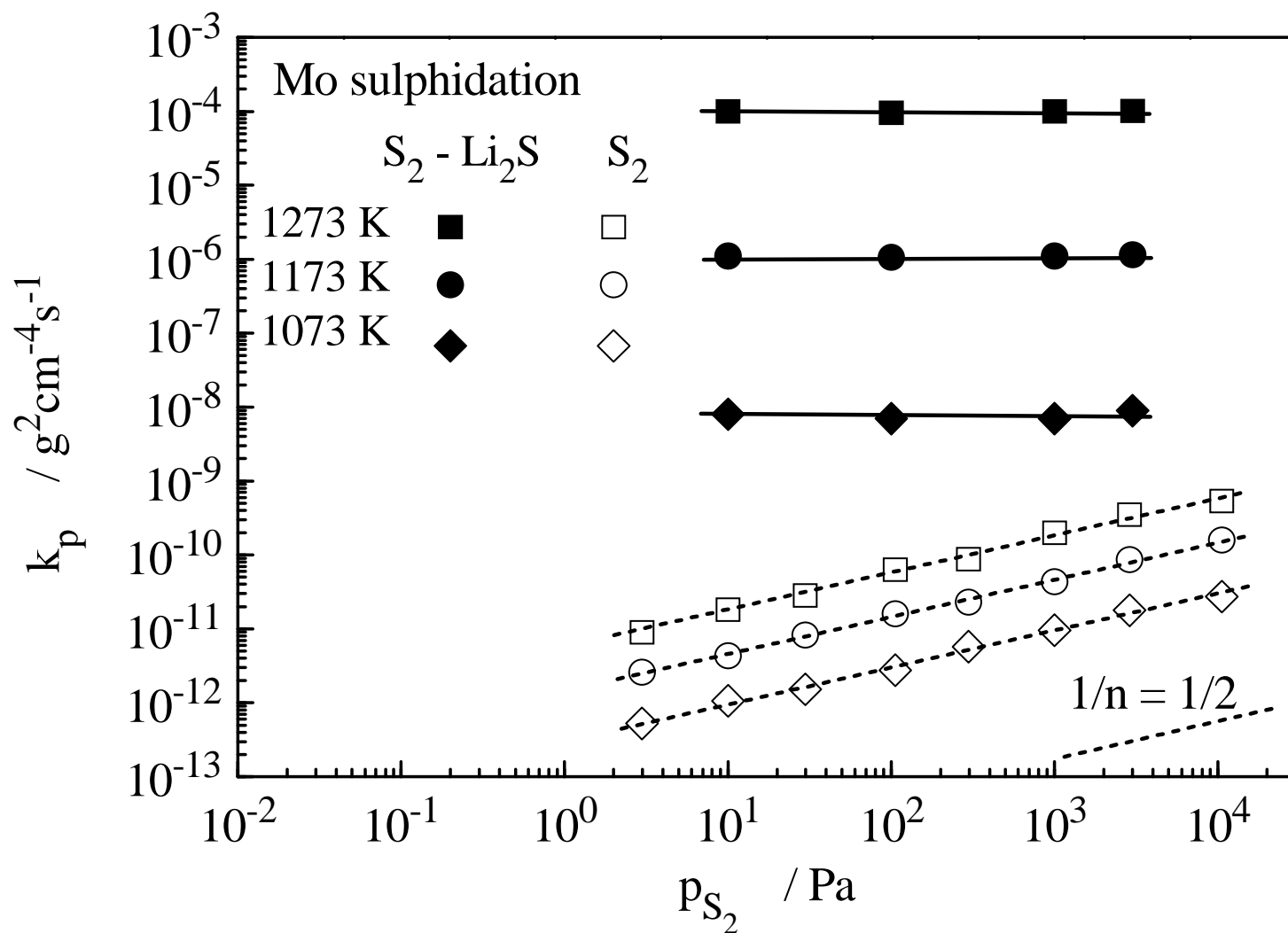
Sulphidation rates of molybdenum alloys with aluminum



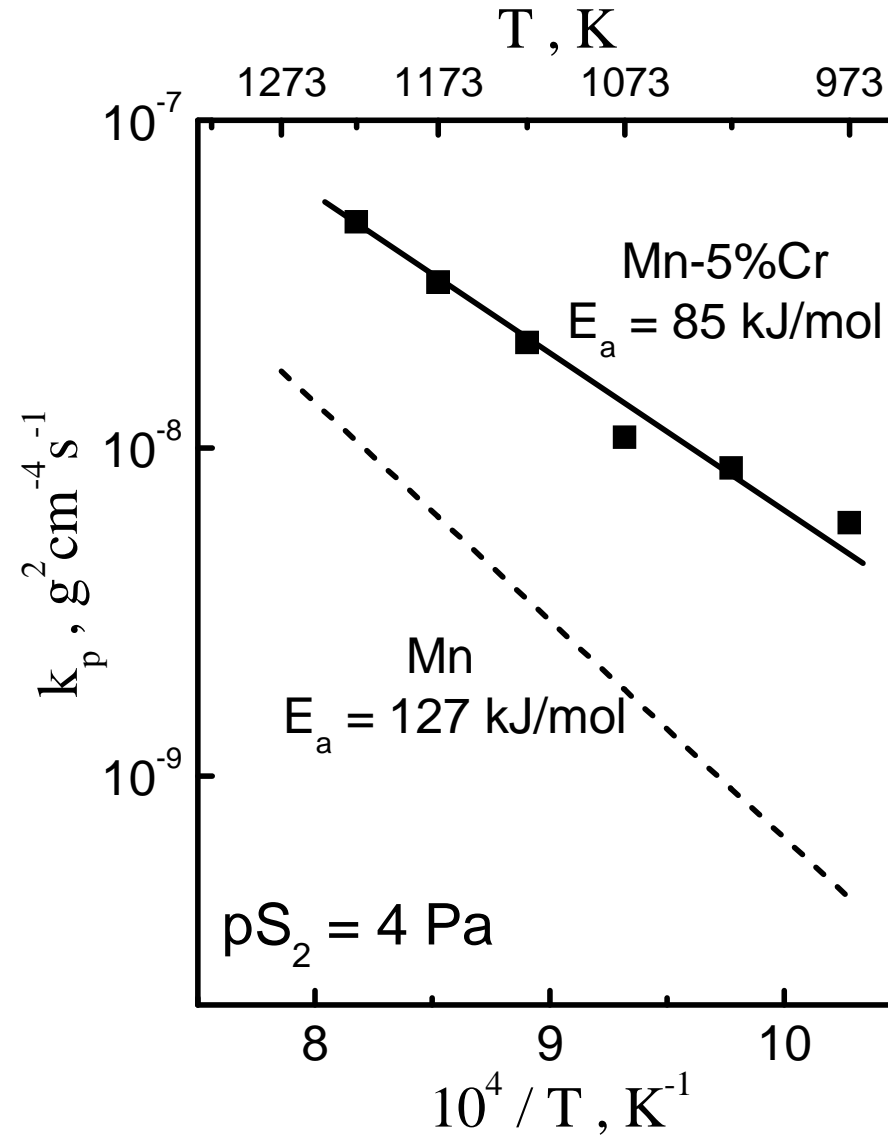
Temperature dependence of Mo-Cr sulphidation rates on the background of an analogous dependence obtained for Mo



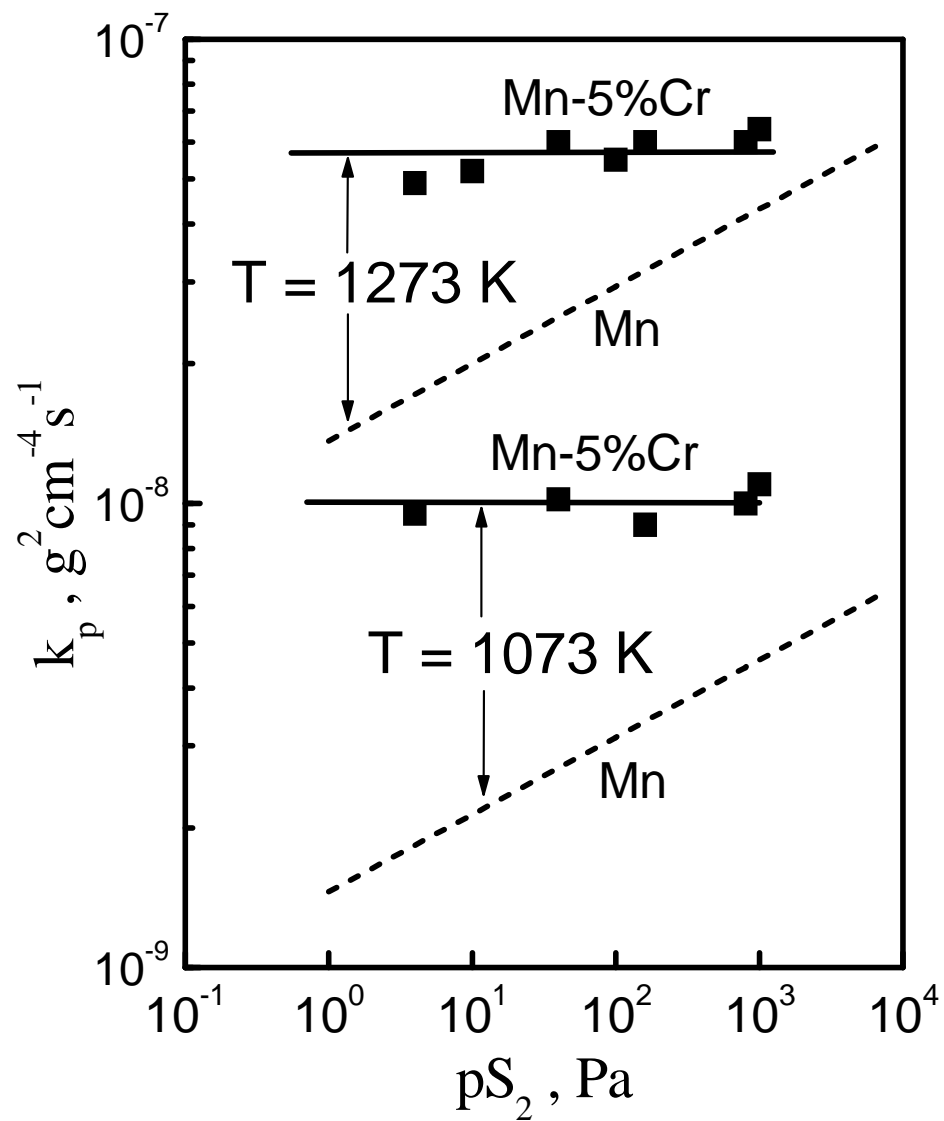
Pressure dependence of the parabolic sulphidation rate constant of Mo in pure and Li₂S-containing sulfur vapors



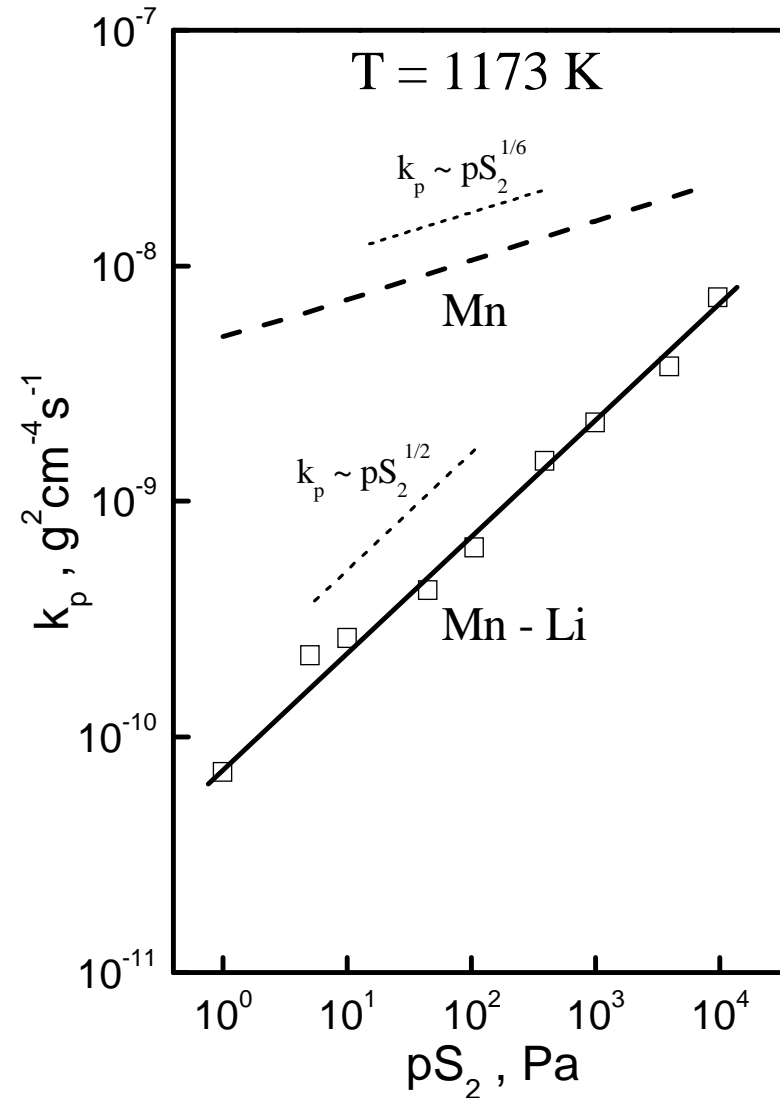
Temperature dependence of the Mn-5%Cr alloy parabolic rate constant



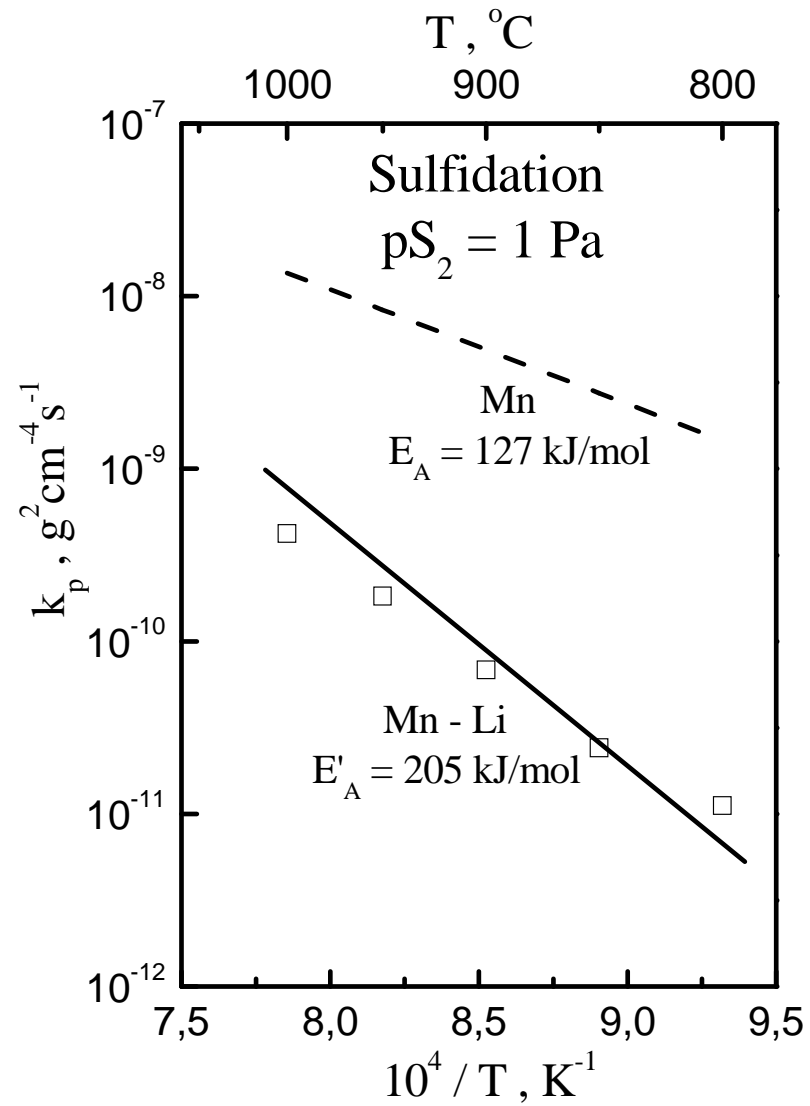
Pressure dependence of the Mn-5%Cr alloy parabolic rate constant



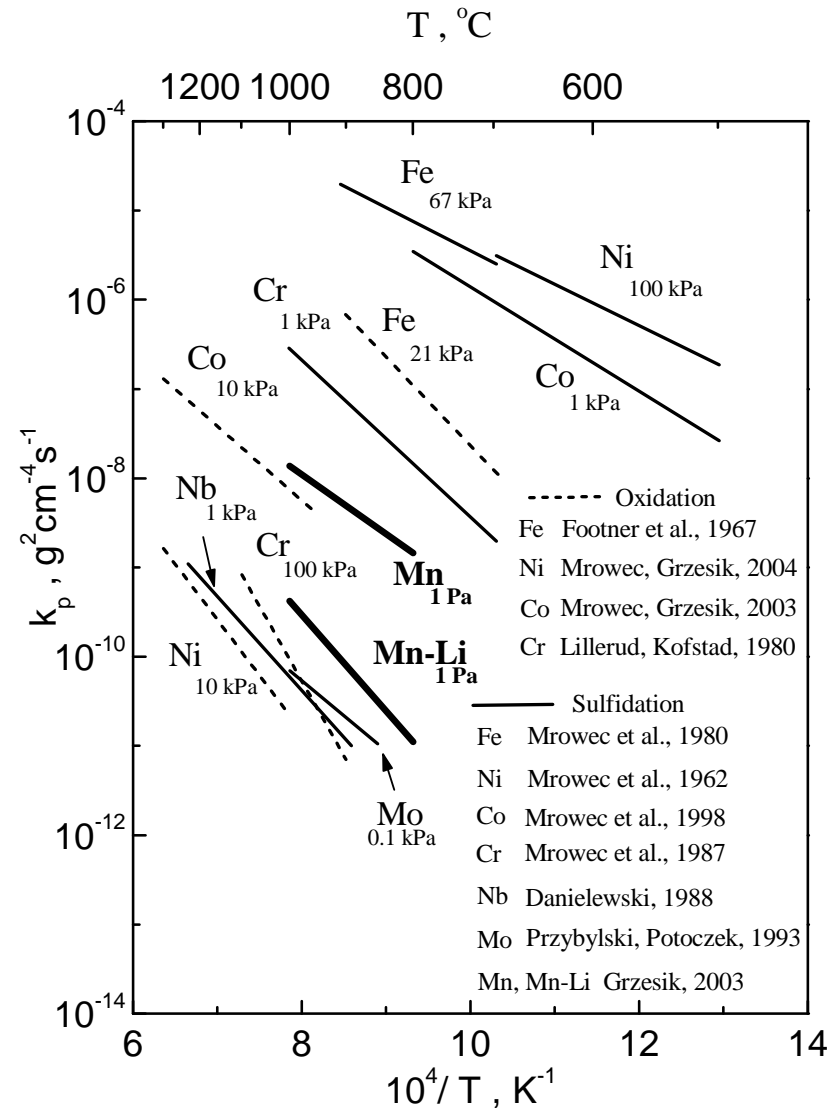
Dependence of k_p on pressure in the case of pure and Li-doped Mn



Dependence of k_p on temperature for pure and lithium-doped manganese



Dependence of k_p on temperature for pure and lithium-doped manganese





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